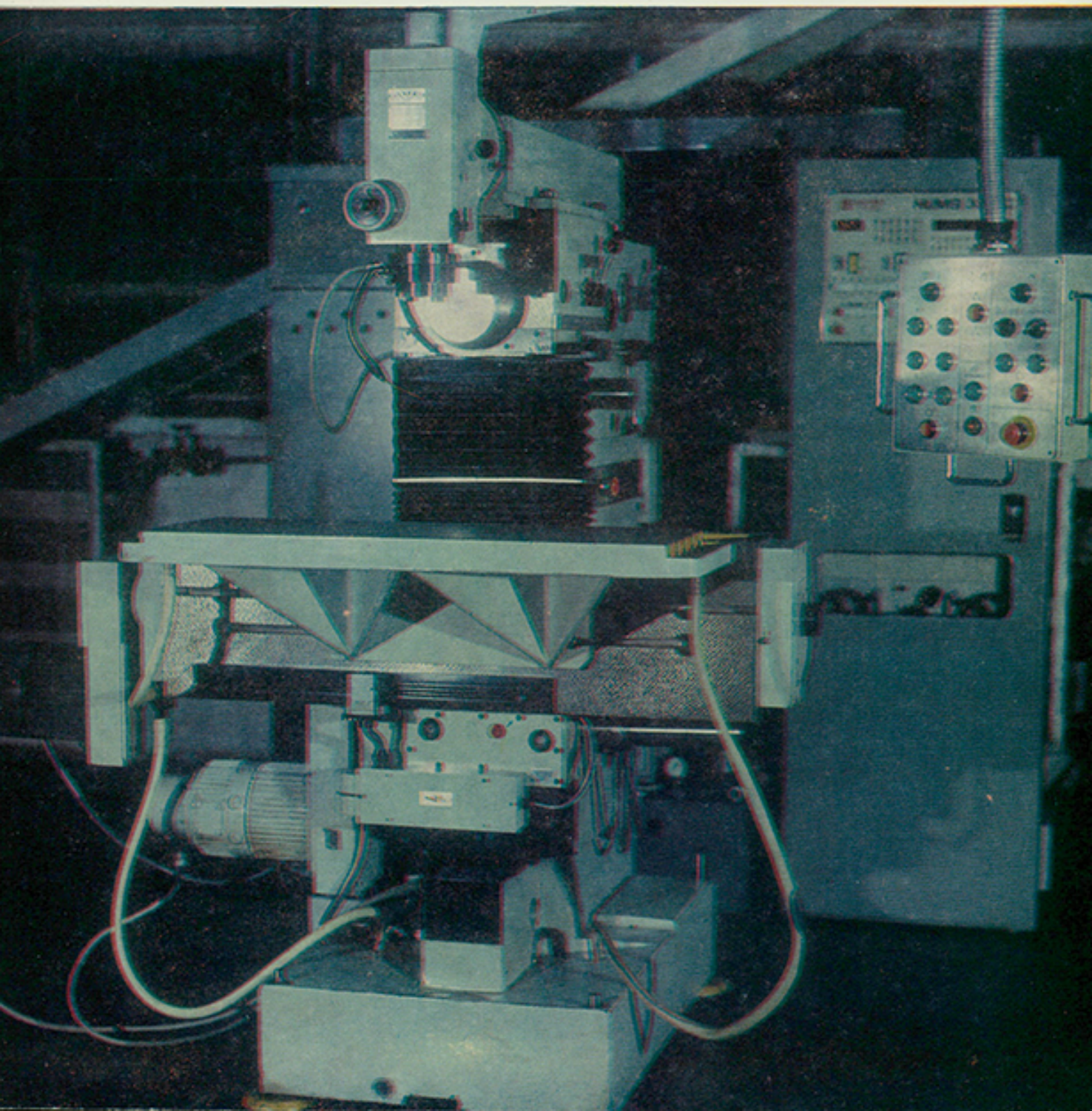




# POLISH TECHNICAL REVIEW



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# POLISH TECHNICAL REVIEW

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**CONTENTS**
**MACHINE TOOLS**

- Toolroom milling machines . . . . . 2  
 Surface grinding machine . . . . . 4  
 Automatic sizing equipment for a tap production line . . . . . 5  
 Mechanical calibrators METROTEST . . . . . 7

**MEDICAL EQUIPMENT**

- Automatic extrasomatic dialysis . . . . . 8  
 A set for the control of respirators . . . . . 9

**RAILWAYS**

- The springing of a railway bogie by means of coupled torsion bars . . . . . 10

**MINING**

- A new generation of wire-line core barrels 13  
 Plough scraper (patent) . . . . . 14  
 Hydraulic mine shifter (patent) . . . . . 14  
 Production and export of mining machinery 14

**FOOD PROCESSING INDUSTRY**

- Freezing tunnels . . . . . 15  
 A fodder granulation line . . . . . 17

**PROTECTION OF THE ENVIRONMENT**

- Purification of gases in lead glass-works 19  
 Air conditioning equipment (patent) . . . . . 19

**CHEMISTRY**

- New chemical manufacturing processes . . . . . 20  
 A burner for a synthesis gas producing reactor (patent) . . . . . 21  
 Anti-corrosion preparation . . . . . 22

**PATENTS**

- Centrifugal separator . . . . . 22  
 Manufacture of highly shrinkable polyethylene-terephthalate fibres . . . . . 23  
 Tank furnace for glass compound melting . . . . . 23  
 Obtaining of bentonites . . . . . 23  
 Device for developing xerographic pictures by a dust cloud . . . . . 23

- IN BRIEF . . . . . 3, 8, 12

- ECONOMIC SURVEY . . . . . 4, 16, 18

- NEW BOOKS . . . . . 24

**In our next issue:**

- Aviation
- Textile machinery
- Machine tools
- Electronics

**Machine tools**

This section deals with both machines and equipment. Noteworthy is the FND 32N numerically controlled toolroom milling machine adapted to precision machining of complicated die and punch shapes, etc. and the SPA-25Ax63 surface grinding machine for rough and finish grinding in an automatic cycle. Other interesting design solutions include automatic sizing equipment for a tap production line and the mechanical calibrators METROTEST (p. 2 and following pages.)

**Medical equipment**

Equipment for the control of lung ventilation and for hemodialysis (used in the treatment of kidney diseases) is the subject of two articles on p. 9 and 8. The first type of equipment is a set for the control of respirators comprising a thermomanometer and a volume indicator, both based on integrated circuits. The second apparatus is an installation for automatic extrasomatic dialysis, equipped, among other things, with a unit for the preparation of the dialysis fluid, a hemodialysis control display unit, a dialyser and a pump.

**The springing of a railway bogie by means of coupled torsion bars**

Three scientists from Poznań are presenting an original Polish solution of the springing of a railway bogie. As compared with other designs, the new (and tested) solution has many advantages related to production (substantial savings of material) and to the operation of rail vehicles (it ensures good anti-roll bar characteristics and the attainment of considerable spring cambers at relatively small elastic strains of the torsion bar, allows for an adjustment of the springing characteristic, etc.) (p. 10).

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